

(12) UK Patent Application (19) GB (11) 2 388 964 (13) A

(43) Date of A Publication 26.11.2003

(21) Application No: 0311181.2

(22) Date of Filing: 15.05.2003

(30) Priority Data:
(31) 0211109 (32) 15.05.2002 (33) GB
(31) 0211114 (32) 15.05.2002

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(51) INT CL⁷:
H01Q 9/04 // H01Q 1/24 13/20

(52) UK CL (Edition V):
H1Q QKA

(56) Documents Cited:
GB 2268626 A GB 2064877 A
GB 2046530 A EP 0801436 A2
EP 0762539 A1 EP 0217426 A2
JP 020257702 A

(58) Field of Search:
UK CL (Edition V) H1Q
INT CL⁷ H01Q
Other: EPODOC, JAPIO, WPI

(54) Abstract Title: Attaching antenna structures to electrical feed structures

(57) A dielectric antenna comprises a dielectric resonator 1 mounted in direct contact with a microstrip transmission line 2 formed on one side of a printed circuit board 3. The dielectric antenna may be a dielectric resonator antenna (DRA), a high dielectric antenna (HDA) or a dielectrically-loaded antenna. The simple construction of the antenna leads to improved manufacturing reliability and efficiency, and allows all functional features of the antenna to be located on one side of a printed circuit board (PCB) substrate. One or more dielectric pellets 1 may be glued, by conductive epoxy, or metallised and soldered on to the said transmission line 2. The said pellets 1 may be centred 115 or off-centre 116 with regard to the said line 114. The device may be subject to automatic processing and assembly.

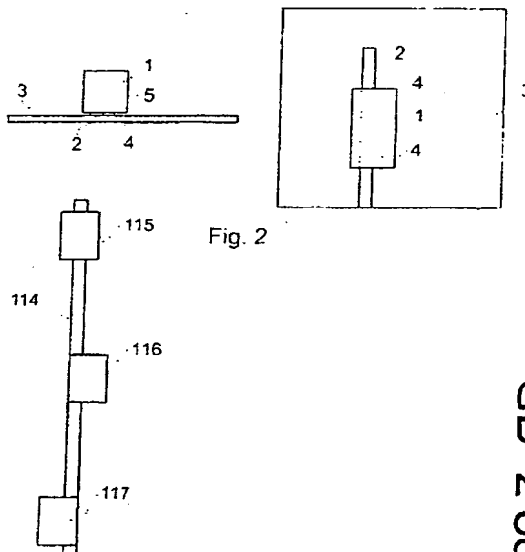


Fig. 6

At least one drawing originally filed was informal and the print reproduced here is taken from a later filed formal copy.

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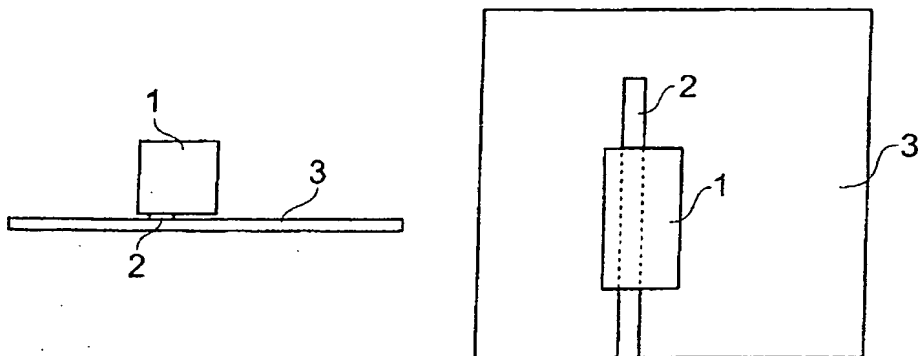


Fig. 1

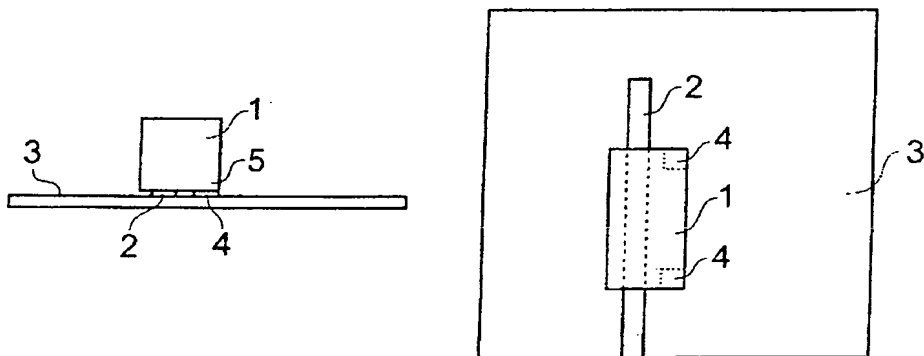


Fig. 2

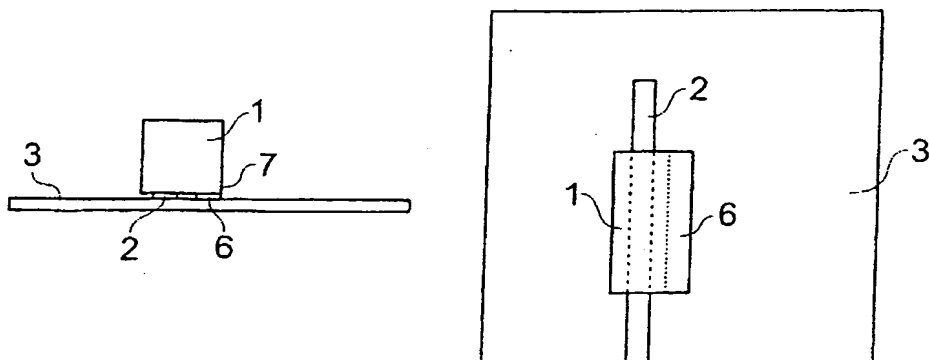


Fig. 3

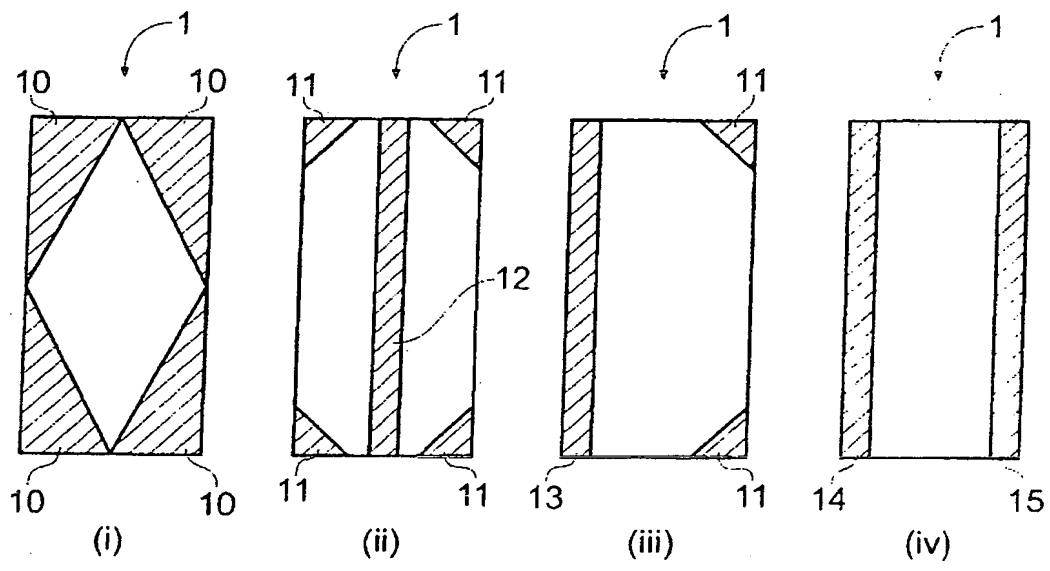


Fig. 4

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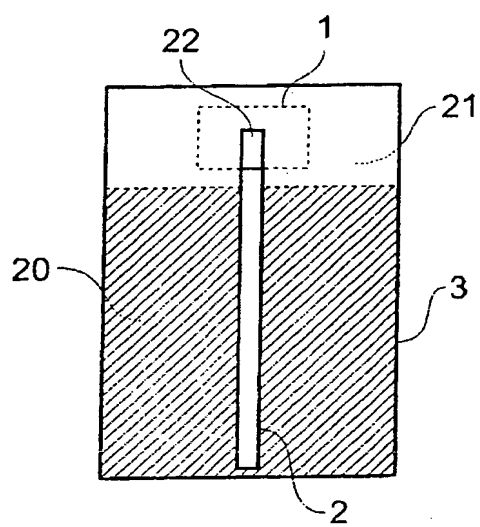


Fig. 5

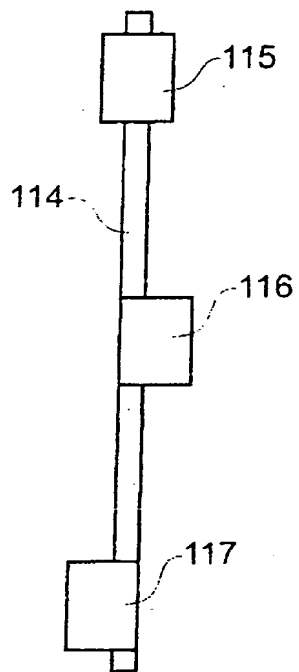


Fig. 6

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IMPROVEMENTS RELATING TO ATTACHING ANTENNA STRUCTURES
TO ELECTRICAL FEED STRUCTURES

The present invention relates to techniques for attaching antenna structures, including
5 but not limited to dielectric resonators or pellets, to electrical feed structures so as to
form antennas, for example dielectric resonator antennas (DRAs), high dielectric
antennas (HDAs) and dielectrically-loaded antennas (DLAs).

Dielectric resonator antennas are resonant antenna devices that radiate or receive
10 radio waves at a chosen frequency of transmission and reception, as used in for
example in mobile telecommunications. In general, a DRA consists of a volume of a
dielectric material (the dielectric resonator or pellet) disposed on or close to a
grounded substrate, with energy being transferred to and from the dielectric material
by way of monopole probes inserted into the dielectric material or by way of
15 monopole aperture feeds provided in the grounded substrate (an aperture feed is a
discontinuity, generally rectangular in shape, although oval, oblong, trapezoidal or
butterfly/bow tie shapes and combinations of these shapes may also be appropriate,
provided in the grounded substrate where this is covered by the dielectric material.
The aperture feed may be excited by a strip feed in the form of a microstrip
20 transmission line, coplanar waveguide, slotline or the like which is located on a side
of the grounded substrate remote from the dielectric material). Direct connection to
and excitation by a microstrip transmission line is also possible. Alternatively,
dipole probes may be inserted into the dielectric material, in which case a grounded
substrate is not required. By providing multiple feeds and exciting these sequentially
25 or in various combinations, a continuously or incrementally steerable beam or beams
may be formed, as discussed for example in the present applicant's co-pending US
patent application serial number US 09/431,548 and the publication by KINGSLEY,
S.P. and O'KEEFE, S.G., "Beam steering and monopulse processing of probe-fed
dielectric resonator antennas", IEE Proceedings - Radar Sonar and Navigation, 146,
30 3, 121 - 125, 1999, the full contents of which are hereby incorporated into the present
application by reference.

- The resonant characteristics of a DRA depend, *inter alia*, upon the shape and size of the volume of dielectric material and also on the shape, size and position of the feeds thereto. It is to be appreciated that in a DRA, it is the dielectric material that resonates when excited by the feed. This is to be contrasted with a dielectrically loaded antenna, in which a traditional conductive radiating element is encased in a dielectric material that modifies the resonance characteristics of the radiating element.
- DRAs may take various forms, a common form having a cylindrical shape dielectric pellet which may be fed by a metallic probe within the cylinder. Such a cylindrical resonating medium can be made from several candidate materials including ceramic dielectrics.
- Since the first systematic study of dielectric resonator antennas (DRAs) in 1983 [LONG, S.A., McALLISTER, M.W., and SHEN, L.C.: "The Resonant Cylindrical Dielectric Cavity Antenna", IEEE Transactions on Antennas and Propagation, AP-31, 1983, pp 406-412], interest has grown in their radiation patterns because of their high radiation efficiency, good match to most commonly used transmission lines and small physical size [MONGIA, R.K. and BHARTIA, P.: "Dielectric Resonator Antennas - A Review and General Design Relations for Resonant Frequency and Bandwidth", International Journal of Microwave and Millimetre-Wave Computer-Aided Engineering, 1994, 4, (3), pp 230-247]. A summary of some more recent developments can be found in PETOSA, A., ITTIPIBOON, A., ANTAR, Y.M.M., ROSCOE, D., and CUHACI, M.: "Recent advances in Dielectric-Resonator Antenna Technology", IEEE Antennas and Propagation Magazine, 1998, 40, (3), pp 35 - 48.

A variety of basic shapes have been found to act as good DRA resonator structures when mounted on or close to a ground plane (grounded substrate) and excited by an appropriate method. Perhaps the best known of these geometries are:

Rectangle [McALLISTER, M.W., LONG, S.A. and CONWAY G.L.: "Rectangular Dielectric Resonator Antenna", Electronics Letters, 1983, 19, (6), pp 218-219].

- 5 **Triangle** [ITTIBOON, A., MONGIA, R.K., ANTAR, Y.M.M., BHARTIA, P. and CUHACI, M.: "Aperture Fed Rectangular and Triangular Dielectric Resonators for use as Magnetic Dipole Antennas", Electronics Letters, 1993, 29, (23), pp 2001-2002].

- 10 **Hemisphere** [LEUNG, K.W.: "Simple results for conformal-strip excited hemispherical dielectric resonator antenna", Electronics Letters, 2000, 36, (11)].

- Cylinder** [LONG, S.A., McALLISTER, M.W., and SHEN, L.C.: "The Resonant Cylindrical Dielectric Cavity Antenna", IEEE Transactions on Antennas and
15 Propagation, AP-31, 1983, pp 406-412].

- Half-split cylinder** (half a cylinder mounted vertically on a ground plane)
[MONGIA, R.K., ITTIBOON, A., ANTAR, Y.M.M., BHARTIA, P. and CUHACI, M.: "A Half-Split Cylindrical Dielectric Resonator Antenna Using Slot-Coupling",
20 IEEE Microwave and guided Wave Letters, 1993, Vol. 3, No. 2, pp 38-39].

- Some of these antenna designs have also been divided into sectors. For example, a cylindrical DRA can be halved [TAM, M.T.K. and MURCH, R.D.: "Half volume dielectric resonator antenna designs", Electronics Letters, 1997, 33, (23), pp 1914 -
25 1916]. However, dividing an antenna in half, or sectorising it further, does not change the basic geometry from cylindrical, rectangular, etc.

- High dielectric antennas (HDAs) are similar to DRAs, but instead of having a full ground plane located under the dielectric pellet, HDAs have a smaller ground plane
30 or no ground plane at all. Removal of the ground plane underneath gives a less well-defined resonance and consequently a very much broader bandwidth. HDAs

generally radiate as much power in a backward direction as they do in a forward direction.

5 In both DRAs and HDAs, the primary radiator is the dielectric pellet. In DLAs, the primary radiator is a conductive component (e.g. a metal wire or printed strip or the like), and a dielectric component then just modifies the medium in which the DLA operates and generally allows the antenna as a whole to be made smaller or more compact.

10 A DLA may also be excited or formed by a direct microstrip feedline. In particular, the present applicant has found that a pellet of dielectric material may be placed on or otherwise associated with a microstrip feedline or the like so as to modify radiation properties of the feedline when operating as an antenna.

15 The present application is particularly but not exclusively directed towards techniques for constructing DRAs, HDAs and DLAs by way of assembly-line processes in a large-scale industrial context. Furthermore, the present application is particularly but not exclusively concerned with DRAs or HDAs comprised as a piece of high dielectric constant ceramic material excited by some form of feed structure on
20 a printed circuit board (PCB), and also with DLAs comprising a conductive radiator provided with a pellet of dielectric material.

For the purposes of the present application, the expression "dielectric antenna" is hereby defined as encompassing DRAs, HDAs and DLAs.

25

According to a first aspect of the present invention, there is provided a dielectric antenna comprising a dielectric pellet mounted in direct contact with a microstrip transmission line formed on one side of a dielectric substrate.

30 According to a second aspect of the present invention, there is provided a method of manufacturing a dielectric antenna, wherein a dielectric pellet is mounted in direct

contact with a microstrip transmission line formed on one side of a dielectric substrate.

The dielectric substrate may be in the form of a printed circuit board (PCB) and may
5 have optional metallisation on at least part of one or other of its major surfaces.

In preferred embodiments, the dielectric pellet is made of a ceramic material, preferably with a high dielectric constant.

10 The dielectric antenna may be a DRA, an HDA or a DLA.

This has the advantage of making an antenna with good gain and bandwidth and a very simple method of assembly because everything is on one side of the dielectric substrate or PCB (with slot feeding, for example, the microstrip is on one side of the
15 board and the ceramic pellet is on the other). On a production line, a pick-and-place machine can take ceramic pellets supplied on a reel and place these directly onto the dielectric substrates or PCBs.

Several methods of attachment can be used such as gluing or gluing with conducting
20 epoxy. The present applicant has discovered that it is possible to solder the ceramic pellets into place, and that this can give a very strong joint with good electrical and radio-frequency properties. In production, the microstrip will have been already screen-printed with solder paste before the pick-and-place machine positions the ceramic pellet onto the dielectric substrate or PCB. The substrate or PCB with
25 ceramic pellet attached is then passed into a reflow oven that melts the solder, thereby soldering the ceramic resonator in place. This is a procedure ideally suited to modern automated electronic assembly production lines.

Solder will not generally adhere directly to ceramic materials, so the ceramic pellets
30 are advantageously first metallised. Several metals can be used for this and can be deposited in different ways, but the present applicant has found that conductive silver

paint is a particularly efficient and cost effective solution for preferred dielectric antenna products. A screen-printing process can easily apply the paint. In some cases (i.e. for some types of paint and for some ceramics) the paint can be allowed to dry, but usually it is preferable for the painted ceramic to be fired in an oven or on a
5 hot plate to ensure good adhesion and a surface that has a low loss at radio frequencies.

With direct microstrip feeding it is often advantageous to have the ceramic pellet substantially offset from the microstrip, as this gives improved gain, bandwidth and
10 match to 50 ohms (an industry standard impedance in antenna design). However, with such an offset the joint is not strong mechanically because the ceramic pellet is balanced on the microstrip line (see Figure 1). The mechanical strength of the joint can be improved by the insertion or formation of electrically conductive (e.g. metal or metallic) pads, preferably by way of soldering, under corner or edge portions of the
15 ceramic pellet (see Figure 2). It has been found that the pads may be extended to form a continuous support (see Figure 3) without impairing the performance of the dielectric antenna formed thereby. Indeed, in many cases this technique may advantageously be used to improve the performance of the antenna.

20 In general, metallisation of parts of the lower surface of a dielectric pellet (e.g. a ceramic pellet) and/or the substrate or PCB surface beneath the resonator will cause a concentrating effect on the electric field inside the dielectric, thereby changing the electrical performance of the antenna. The effect of metallisation can even cause the antenna to resonate in a different mode with a consequently larger change in the
25 electrical performance. The shape and extent of the microstrip line feeding the dielectric antenna also affects the overall performance. With careful design, these changes can be used to improve the antenna performance. Whilst it is usual for the metallisation on the two surfaces (underside of dielectric/pellet and substrate/PCB) to be matched with each other, the present applicant has found a few cases where
30 improved antenna performance can be obtained with the metallisations being non-matching.

The present applicant has successfully created DRAs and HDAs with rectangular ceramic pellets acting as dielectric resonators and also with half-split cylindrical ceramic pellets in this way. By extension, all or most other shapes of dielectric pellet
5 (such as those mentioned in the introductory part of the present application) may therefore be attached to a dielectric substrate/microstrip transmission line assembly in this manner.

To form a DLA in accordance with embodiments of the present invention, a
10 conductive microstrip feedline is printed or otherwise provided on a first surface of a dielectric substrate such as a PCB and a second surface of the dielectric substrate or PCB, opposed to the first surface, is metallised over a predetermined portion thereof, leaving at least one area of the second surface free of metallisation. A dielectric pellet is then mounted on top of the microstrip feedline on the first surface or
15 otherwise mounted on the first surface so as to be directly contacted by the microstrip feedline. The dielectric pellet serves to lower an operating frequency of the DLA by making the feedline behave as if it were longer in length and may also improve match of impedance or other properties, but it will be appreciated that in a DLA of the present invention, it is the feedline that serves as the primary radiator (as opposed
20 to the dielectric pellet in a DRA or HDA).

The dielectric pellet is advantageously mounted on an area of the first surface corresponding to the at least one area of the second surface that is not metallised. The microstrip feedline may pass underneath the dielectric pellet, or may be fed up a
25 side surface or wall of the pellet, or may be fed onto a top surface of the pellet. It is generally preferred, when constructing a DLA of embodiments of the present invention, that the microstrip feedline terminates at the dielectric pellet. It is also preferred that the microstrip feedline extends along the first surface of the dielectric substrate from a feed or connection point to the dielectric pellet, and that the second
30 surface of the dielectric substrate is metallised over the full longitudinal extent of the microstrip feedline on the first side except where the feedline contacts the dielectric

pellet. A full width of the second surface of the dielectric substrate may be metallised, or only a partial width of the second surface, provided that the partial width is wider than a width of the feedline. In some embodiments, at least one surface of the dielectric pellet, for example an exposed end surface facing away from the feed or connection point, is also metallised, with the feedline being connected to the metallised surface so as to form a "fat" monopole.

The dielectric pellet in DLA applications may also be metallised or soldered as previously described in relation to DRAs and HDAs, and may also be provided with pads as hereinbefore described.

When using a direct connection (e.g. a direct microstrip connection) to feed a DRA or HDA, the present applicant has found that the position of the dielectric material (the dielectric pellet) relative to the direct connection (e.g. a microstrip) influences the direction of a resultant radiation beam. Where a dielectric material of appropriate shape is placed centrally on top of a microstrip transmission line, the dielectric material will tend to generate a beam in a vertical direction. When the dielectric material is placed on top of the microstrip line with a greater volume of the material to the right or left of the microstrip line, a beam having respectively a rightward or leftward component is generated. This technique may be used to help aim a radiation beam in a desired direction and/or to broaden a radiation beam by using a plurality of dielectric resonators positioned in different ways on the microstrip transmission line.

Accordingly, there may be provided one or more dielectric resonators mounted on a microstrip transmission line, wherein at least one of the dielectric resonators is positioned off-centre on the microstrip transmission line.

There may also be provided a method of feeding a DRA or HDA or an array thereof, wherein at least one dielectric resonator is positioned off-centre on the microstrip transmission line in a predetermined direction so as to generate a beam having a directional component in the predetermined direction.

According to a third aspect of the present invention, there is provided an array of dielectric antennas each comprising a dielectric resonator mounted on a microstrip transmission line, wherein at least one of the dielectric resonators is positioned off-
5 centre on the microstrip transmission line.

According to a fourth aspect of the present invention, there is provided a method of feeding a dielectric resonator of a dielectric antenna, wherein the dielectric resonator is positioned off-centre on the microstrip transmission line in a predetermined
10 direction so as to generate a beam having a directional component in the predetermined direction.

For a better understanding of the present invention and to show how it may be carried into effect, reference shall now be made by way of example to the accompanying
15 drawings, in which:

FIGURE 1 shows side and plan views of a rectangular ceramic pellet mounted on a direct microstrip transmission line on one side of a PCB;

20 FIGURE 2 shows side and plan views of a rectangular ceramic pellet mounted on a direct microstrip transmission line on one side of a PCB with additional support pads printed on the PCB;

FIGURE 3 shows side and plan views of a rectangular ceramic pellet mounted on a
25 direct microstrip transmission line on one side of a PCB with a continuous support strip printed on the PCB;

FIGURE 4 shows various metallisation patterns on an underside of a dielectric pellet;

30 FIGURE 5 shows a DLA of an embodiment of the present invention; and

FIGURE 6 shows a direct microstrip feed network with an array of dielectric resonators located thereon.

Figure 1 shows side and plan views of a rectangular metallised ceramic resonator pellet 1 soldered onto a direct microstrip transmission line 2 formed on one side of a PCB 3. A conductive ground plane (not shown) may be formed on an opposed side of the PCB 3. The pellet 1 is mounted off-centre, and the soldered joint has good electrical contact but poor mechanical strength.

Figure 2 shows side and plan views of a rectangular metallised ceramic resonator pellet 1 soldered onto a direct microstrip transmission line 2 formed on one side of a PCB 3 as in Figure 1. Additional conductive pads 4 are printed on the PCB 3 so as to support corner portions 5 of the pellet 1, thereby increasing the mechanical strength of the assembly.

Figure 3 shows side and plan views of a rectangular metallised ceramic resonator pellet 1 soldered onto a direct microstrip transmission line 2 formed on one side of a PCB 3 as in Figures 1 and 2. An additional conductive strip 6 is printed on the PCB 3 so as to support an edge portion 7 of the pellet 1, thereby forming a single continuous support that increases the mechanical strength of the assembly.

Ceramic materials with relative permittivities ranging from 37 to 134 have been successfully used as resonator pellets 1 fed directly by microstrip transmission lines 2. Specific paints suitable for metallisation of the pellets 1 vary according to the type of ceramic material. Examples of suitable metallic paints include DuPont® 8032 and 54341, which may be used with Solderplus® 42NCLR-A solder paste.

Generally the benefits that can be obtained by metallising parts of the undersurface of the pellets are improved bandwidth and lower resonant frequency (resulting in a smaller antenna for a given operating frequency).

The return loss bandwidth of an antenna is dependent upon:

- The resonant mode of the antenna
- The characteristic impedance of the antenna
- The feed impedance
- 5 • The matching circuit
- The return loss at which the match is measured.

In effect, metallisation used to improve the soldered joint can affect the first three items on the list above. Examples where metallisation of a rectangular pellet for
10 solder purposes have resulted in an increase in bandwidth and reduced frequency without adversely affecting the other properties of the antenna are shown in Figure 4. The shaded areas indicate the metallised areas.

Specifically, Figure 4(i) shows an underside of a rectangular dielectric pellet 1 in
15 which large corner portions 10 are metallised, leaving a rhombus of unmetallised surface in a central part of the underside of the pellet 1.

Figure 4(ii) shows an underside of a rectangular dielectric pellet 1 in which small
20 corner portions 11 are metallised, as is a central strip 12 along a central longitudinal axis of the underside of the pellet 1.

Figure 4(iii) shows an underside of a rectangular dielectric pellet 1 in which two
25 small corner portions 11 are metallised on a right hand side of the underside, as is a strip 13 along a left hand side of the underside.

Figure 4(iv) shows an underside of a rectangular dielectric pellet 1 on which two
metallised strips 14 and 15 are provided, one along each of the left and right hand longitudinal sides of the underside.

30 Figure 5 shows a monopole DLA comprised as a dielectric substrate in the form of a PCB 3 having an upper surface on which is printed a microstrip feedline 2 extending

longitudinally along the upper surface. A lower surface of the PCB 3 is metallised 20 underneath the extent of the feedline 2, except for an unmetallised portion 21 underneath an end 22 of the feedline 2. A dielectric ceramic pellet 1 is mounted in direct contact with the feedline 2 on the upper surface of the PCB 3 over the
5 unmetallised portion 21 of the lower surface of the PCB. In operation, it is the end 22 of the feedline that acts as the primary radiator.

Figure 6 shows a direct microstrip feed network comprising a microstrip transmission line 114 with three dielectric resonators 115, 116 and 117 mounted thereon.
10 Resonator 115 is mounted centrally on the microstrip 114 and radiates vertically (out of the plane of the drawing towards the viewer). Resonator 116 is mounted to the left of the microstrip 114 and radiates out of the drawing with a leftward component. Resonator 117 is mounted to the right of the microstrip 114 and radiates out of the drawing with a rightward component.

15

The preferred features of the invention are applicable to all aspects of the invention and may be used in any possible combination.

Throughout the description and claims of this specification, the words "comprise" and "contain" and variations of the words, for example "comprising" and
20 "comprises", mean "including but not limited to", and are not intended to (and do not) exclude other components, integers, moieties, additives or steps.

CLAIMS:

1. A dielectric antenna comprising a dielectric pellet mounted in direct contact with a microstrip transmission line formed on one side of a dielectric substrate.
- 5 2. An antenna as claimed in claim 1, wherein the dielectric substrate is a printed circuit board.
3. An antenna as claimed in any preceding claim, wherein the dielectric pellet is made of a ceramics material.
- 10 4. An antenna as claimed in any preceding claim, wherein the dielectric pellet is glued to the transmission line or the substrate.
- 15 5. An antenna as claimed in claim 4, wherein the dielectric pellet is glued to the transmission line or the substrate with a conducting epoxy.
6. An antenna as claimed in any one of claims 1 to 3, wherein the pellet is soldered to the transmission line or the substrate.
- 20 7. An antenna as claimed in any preceding claim, wherein at least a part of the pellet that contacts the transmission line is metallised.
8. An antenna as claimed in claim 7, wherein the part of the pellet is coated with a conductive silver paint.
- 25 9. An antenna as claimed in any preceding claim, wherein the pellet is mounted substantially centrally on the transmission line.
- 30 10. An antenna as claimed in any one of claims 1 to 8, wherein the pellet is mounted in an offset position on the transmission line.

11. An antenna as claimed in claim 10, wherein there is provided a plurality of pellets mounted on the transmission line, and wherein at least one of the pellets is mounted in an offset position of the transmission line.
- 5 12. An antenna as claimed in any preceding claim, wherein at least one electrically conductive pad is formed or provided between the substrate and the pellet so as to provide structural stability.
- 10 13. An antenna as claimed in claim 12, wherein the at least one pad is formed or provided at edge or corner portions of a surface of the pellet facing the substrate.
14. An antenna as claimed in claim 12 or 13, wherein the at least one pad is soldered to the substrate and/or the pellet.
- 15 15. An antenna as claimed in any preceding claim, wherein at least part of a side of the substrate, opposed to that on which the pellet is mounted, is metallised.
16. An antenna as claimed in any preceding claim, wherein the antenna is a
- 20 dielectric resonator antenna.
17. An antenna as claimed in any one of claims 1 to 15, wherein the antenna is a high dielectric antenna.
- 25 18. An antenna as claimed in any one of claims 1 to 15, wherein the antenna is a dielectrically-loaded antenna.
19. An antenna as claimed in claim 18, wherein a side of the substrate opposed to that on which the pellet is mounted is metallised, except for an area corresponding to
- 30 a location of an end of the transmission line on the said one side of the substrate, and wherein the pellet is mounted so as to contact the end of the transmission line.

20. An antenna as claimed in claim 19, wherein the end of the transmission line contacts an underside surface of the pellet.
- 5 21. An antenna as claimed in claim 19, wherein the end of the transmission line contacts a side or top surface of the pellet.
22. An antenna as claimed in claim 21, wherein the side or top surface of the pellet is metallised.
- 10 23. A method of manufacturing a dielectric antenna, wherein a dielectric pellet is mounted in direct contact with a microstrip transmission line formed on one side of a dielectric substrate.
- 15 24. A method according to claim 23, wherein the pellet is glued to the transmission line or the substrate.
25. A method according to claim 24, wherein the pellet is glued using a conducting epoxy.
- 20 26. A method according to claim 23, wherein the pellet is soldered to the transmission line or substrate.
27. A method according to claim 26, wherein one or other or both of the
25 transmission line and the pellet is at least partially coated with solder paste before the pellet is placed on the transmission line, and wherein the substrate is then subjected to a temperature sufficient to melt the solder paste and thus to cause the pellet to become soldered to the transmission line.
- 30 28. A method according to any one of claims 23 to 27, wherein a plurality of pellets is provided on a reel, wherein a plurality of substrates is provided on a

production line, and wherein a pick-and-place machine takes the pellets and places them onto the substrates.

29. A method according to any one of claims 23 to 28, wherein at least a part of
5 the or each pellet is metallised.

30. A method according to claim 29, wherein the or each pellet is metallised by way of screen-printing with a metallic paint.

10 31. An array of dielectric antennas each comprising a dielectric resonator mounted on a microstrip transmission line, wherein at least one of the dielectric resonators is positioned off-centre on the microstrip transmission line.

32. A method of feeding a dielectric resonator of a dielectric antenna, wherein the
15 dielectric resonator is positioned off-centre on the microstrip transmission line in a predetermined direction so as to generate a beam having a directional component in the predetermined direction.

33. A dielectric antenna substantially as hereinbefore described with reference to
20 or as shown in the accompanying drawings.

34. A method of manufacturing a dielectric antenna substantially as hereinbefore described with reference to or as shown in the accompanying drawings.

KEY TO DRAWINGS:

Figure 1:

- 5 Side and plan views showing a pellet mounted on a direct microstrip feed line creating a joint with good electrical contact but with poor mechanical strength. The pellet has been drawn as transparent to reveal the microstrip underneath.

Figure 2:

10

Side and plan views showing a pellet mounted on a direct microstrip feed line with pads printed onto the PCB to support the pellet and increase the mechanical strength of the assembly.

15 Figure 3:

As figure 2, but with the pads extended to form a single continuous support.

Figure 6:

20

Placing pellets either side of direct microstrip feed causes the beam to move left or right of vertical. In this context, 'vertical' means off the page towards the reader.

114: Microstrip feed line.

25

115: Pellet radiating vertically.

116: Pellet rests on microstrip. Pellet radiating to right of vertical.

30 117: Pellet radiating to left of vertical.



Application No: GB 0311181.2
Claims searched: 1 - 30, 33 & 34

Examiner: John Watt
Date of search: 19 September 2003

Patents Act 1977 : Search Report under Section 17

Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance
X	1 - 3, 9, 16, 17, 23 & 24	EP 0801436 A2 (CRC) see figs.2b & 2d and col.7, lines 9 - 21
X	1, 18 & 23 at least	JP 020257702 A (MURATA) see fig.4 and English abstract
X	1 & 23 at least	GB 2268626 A (UK SECRETARY OF STATE FOR DEFENCE) see figs.2-5 and page 5, lines 9-27
X	1, 18 & 23 at least	EP 0217426 A2 (UK SECRETARY OF STATE FOR DEFENCE) see figs.1 & 11 - 14 and page 2, lines 18 - 21
X	1 & 23 at least	EP 0762539 A1 (MURATA) see fig.3 and page 3, lines 47 - 49
X	1, 10, 11, 16 & 23 at least	GB 2064877 A (UK SECRETARY OF STATE FOR DEFENCE) see figs.4 - 9
X	1 - 4, 23 & 24 at least	GB 2046530 A (UK SECRETARY OF STATE FOR DEFENCE) see whole document

Categories:

X Document indicating lack of novelty or inventive step	A Document indicating technological background and/or state of the art
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Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC^v:

H1Q

Worldwide search of patent documents classified in the following areas of the IPC⁷:

H01Q

The following online and other databases have been used in the preparation of this search report :

EPODOC, JAPIO, WPI

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